

Why Remote Mining Assistance (RMA)?

To bring solutions for problems encountered on remote sites

- Difficulty in recruiting professional personnel, and the services of highly experienced personnel in specific disciplines are not always required full-time
- Travel restrictions such as recently have been experienced increase the requirements for remote co-operation with Cloud based data
- Not just meant as an ad-hoc solution for Covid-19 times, but to change the way mining professionals work in a sustainable manner

Definition of RMA

The use of off-site personnel to assist the on-site personnel with:

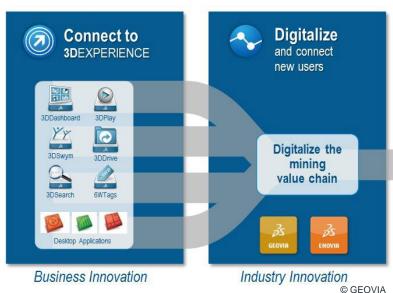
- Co-operation, review and advice
- Training
- Data gathering / Inspections

Options

- Internally within a company
- Externally using external consultants & contractors

Main requirement

- Transition from local/server to Cloud based data
- "Digital transformation" strategy and implementation plan



Digital transformation

Keep the long term aspiration/goal/direction in mind, but implement a staged approach. People tend to polarise and either collect data (because they can) OR have a high-level strategy Start with the green boxes Integrated Drones for inspection, remote operations stock and safety monitoring Autonomous Wearables for field maintenance Diverse mobile equipment and operator safety connected workforce 'Digital Twin' -IoT sensors for real time Digitised Geological Digitised engineering and data capture Data asset information **DISCOVER & ESTABLISH EXPLOIT RESOURCES BENEFICIATE ORE MOVE PRODUCT** SHIP TO CUSTOMER INTEGRATED OPERATIONAL PLANNING, CONTROL AND DECISION SUPPORT

Advantages of RMA

Sustainability/Security/Safety

- Less air and road travel required
- Fewer personnel on remote sites in possibly less secure locations

More efficient and effective use of personnel

- Only use specialists when required
- Less time required as site visits eliminated/reduced, with reduced costs
- Cross fertilisation between mines, as off-site assisting personnel has more exposure to different techniques (such as mining methods/blasting/backfill)
- Share data/ resources within a company when running multiple mines less required overall, less overhead on site
- More flexibility in fly-in/fly-out rosters for professionals, avoiding traffic jams when working, be available for family commitments, etc

Productivity

- Continuous processes: design/schedule/operations reduction of interruptions
- Possible usage of time zones get results overnight from non-site based teams
- Software sharing (pending software supplier)
- Different levels of control/modification for different people when using specific platforms

Preparation for RMA – Data

First part of digital transformation

- Get all data required for decision taking in digital form (in stages) and into a platform
 - Managing a mine / exploration programme is about managing data
 - This will assist/improve any operation and increase safety (e.g. mines' rescue)
 - Changing from a paper/Excel based system to a mining software solution will allow far greater flexibility and shorter response time to changing economic circumstances (commodity prices), options and sensitivity analysis and reconciliation
- "Mind-mining"
 - Get the information from the minds of the on-site personnel into the system
 - Develop a corporate memory ("Why was this decision taken")
 - Reduces loss of knowledge with personnel turnover
- "End to end digital connectivity" (GEOVIA) holistic view of a company and the data and material flows in three areas (capital, resources, day-to-day operations)
- Data verification Prevent "Garbage in Garbage out"

Second - Develop a staged digital transformation programme

- What is the aim?
- How much interaction is required? How many and which communication channels do you intend to use?
- What proprietary formats is your mine site using and what can be accepted off-site?
- What platform will you use?

Enablers for RMA – Systems

(Mobile) Computer power

- Processor speeds, graphics power (from simple wireframes to live ray-tracing), on-board sensors in mobile devices (GPS, compass, accelerometers)

Internet connection speed

© NASA

- From 3G to 5G and open pit/underground implementation

Cloud data storage

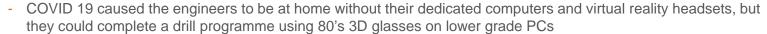
- Cloud drives(ad hoc) Google Drive/Dropbox/MS OneDrive/etc
- General platform Teams
- Dedicated platforms GEOVIA 3DEXPERIENCE /Deswik.MDM/Seequent/ArcGIS

Eyes on the ground

Drones / Lidar / Action cameras / Webcams

Back-up

- Have a fall-back option available like NASA: Curiosity on Mars
 - One remote controlled machine 2.5 Billion USD project



 The system chosen will depend on the size of the company and mines managed, personnel, on- and off-site level of technology available and the data sharing platform chosen: continuous, no-lag processes require higher connection and processing speeds





Possible issues with RMA

Fragmentation and duplication of data

- Lack of direction, unclear decisions caused by split in communication methods
- Use centralized platforms such as offered by GEOVIA, ArcGIS, Deswik, etc. with incorporated workflows

Geographical constraints

- Legal limits / requirements firewalls e.g. video calling software
- Data boundaries view only within country
- Software use sharing licenses versus limited off-site use
- Cultural differences e.g. mindset "Out of sight, out of mind"

Data Security

- Keep mining data separate in the Cloud from company data, separate logins, zero trust security

Proprietary formats

- Due to site specific software
- Time loss/inaccuracies/costs for conversion, possibly use Open Mining Format (being developed)

Too much data

- What to use/keep/discard? How to retrieve?
- Keep the data that decisions are based on as a minimum

Work/life boundary dissolving

- (Too) many ways of being contacted
- Different levels for different people

Less than 5% of data generated by the mining industry is actually used for prediction and optimisation.

Jeanne Els, Regional Director for Australasia Hatch (Mining Magazine July 2017)

Example – SRK GIS Enabled, Web-based TSF Surveillance Solution

Tailings Storage Facility (TSF) surveillance involves the collection and analysis of data from field inspections and instrumentation.

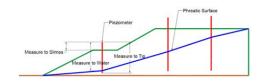
A monitoring system should be:

- Consistent
- Centralised / Organised
- Easily Accessible
- Intelligent
- Practical

Using ESRI's ArcMap, a map is created, shared and then downloaded onto a smart device where it can be edited using ESRI's freely downloadable Collector for ArcGIS application.

Benefits

- Ease of Collection
- Time saving
- Validation / Verification
- Location tracking
- Access to Historical Database
- Works on any smart device
- Real-Time
- Fewer Errors

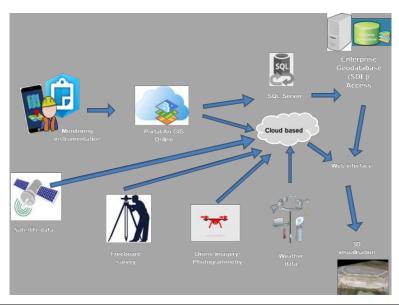






Way Forward

- Integration with all related data collected for the mine site
- Client specific web-based dashboard
- Implement for all SRK TSF monitoring sites



Example – MTS Haul road analysis

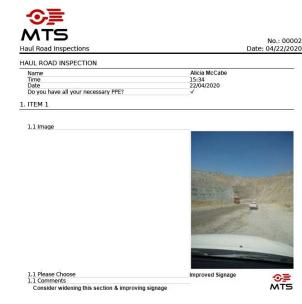
Haul Road Explorer (HRE) - Partnership between MTS and SRK

- Operating speed and location logged via mobile phones in trucks
- Data compared with design speed and visualized as heat maps
- No software review in a browser on the company network/VPN
- See where things happen, not just when
- Quantify production opportunities and make an informed decision instead of just accepting poorly performing areas



Paperless Inspections (on mobile)

- Clean data capture into a digital location
- Easy retrieval of information
- Minimal physical interaction versus paper



SRK Services for RMA – Data input, verification and management

We work on the boundary between analogue and digital

- Apply geoscience strengths for data gathering and verification: (structural) geology, hydro(geo)logy, geotechnics, social/physical environment
 - Determine data requirements for (future) studies
 - Data gathering and verification
 - Build a foundation for further project work
- Apply technical disciplines for "remote site visits": mining, processing, tailings
 - Different ways of data gathering, more photo/video focussed, in combination with digital models if available
 - Use various devices (e.g. phones/tablets, Gopro, Hololens, Sirovision, etc) but use single data agnostic platform
- Digitisation of mines Plenty of mines use non-digitised data, providing opportunity for the following:
 - Education about benefits of digital models and planning
 - Digitisation of paper based resources
 - Targeted drill programmes
 - Conversion of schedules to mining software
 - Replication then optimisation
 - Reconciliation much easier with digital data

"We are mining data, so if the data is not correct, the mining is not correct"

Data management

- QCQA Procedures
- Cloud platform determine the right fit for the Client

END - Question — How would you like to work?



Which areas do you see where SRK's RMA could help you to build on existing strengths and provide additional services in data gathering and management?

SRK Office Locations



>1,400 Professionals, 45 offices, 20 countries, 6 continents



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